

# Project Proposal P020419MGH\_x2

City of Santa Rosa Laguna WWTP Attn: Tanya Mokvyts, Water Reuse Engineer



**Headworks Screens Maintenance Project** 



MISCOwater California Contractor License No. 794005 Prepared by: Mark Humberstone March 28, 2019



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## 1. MISCOwater Collaborative Delivery Solutions

# Furnish & Installation

Delivering working, integrated systems utilizing technologies that provide effective water treatment solutions

MISCOwater is focused on applying the best water and wastewater treatment solutions to our industry's greatest water treatment challenges in partnership with you. Provide municipalities a cost effective way to implement small to medium sized projects involving installation of new equipment or replacement/rehabilitation of existing equipment.

Complete projects faster than most project procurement mechanisms.

Provide owners with a Project Manager that is a single point-of-contact for successful project implementation.

Contract with manufacturers that use common design and engineering tools to minimize project costs.

Encourage owner participation in the selection of the installer/contractor to foster collaboration and partnership.

Include options for financing, system maintenance, and long-term support.



## 2. Project Summary

The City of Santa Rosa currently owns and operates a headworks that is critically responsible for providing primary treatment to incoming raw sewage from a regional collection system at the Laguna Wastewater Treatment Plant. The headworks process is principally comprised of four (4) Andritz Aqua-screen finescreens residing in four (4) individual channels. A visual inspection was performed by a licensed Andritz aftermarket technician in June 2018. Inspection indicated that while City maintenance staff have followed preventive maintenance protocol very well, all four (4) screens needed additional specialty maintenance.

The visual inspection indicated that the screens were not operating at their optimum efficiency allowing material to bypass the process with a possible negative impact on downstream processes. The drive assemblies and cleaning brushes were also found to be in poor condition. The City of Santa Rosa elected to purchase nearly all required parts for the maintenance of these screens in late 2018. Given the nature of the complex replacement procedure, the City approached Andritz and MISCOwater to complete this work.

As Andritz's sole factory representative in Northern California, MISCOwater is proposing to furnish the remaining parts (new main drive assembly and refurbished asemblies) and provide the speciality installation labor necessary to complete this routine maintenance so that the City may continue to operate its headworks process at the Laguna Treatment Facility.



## 3. Scope of Work

<u>Project Overview</u>: All four (4) headworks screens shall be sequentially brought out of service to replace worn parts utilizing factory authorized service technicians.

## Scope of Work - Mobilization No. 1

- 1. Isolate Channel Nos. 1 and 2 closing upstream and downstream gates.
- 2. Take Screen Nos. 1 and 2 out of operation.
- 3. Remove main drive assembly on Screen No. 1 and send to Andritz fa story for refurbishment.
- 4. Replace main drive assembly with new assembly on Screen No. 1.
- 5. Remove and replace wear items with purchased parts on Screen Nos. 1 and 2.
- 6. Remove main drive assembly on Screen No. 2 and send to Andritz factory for refurbishment.
- 7. Put Screen No. 1 back into operation.
- 8. Isolate Channel Nos. 3 and 4 closing upstream and downstream gates.
- 9. Take Screen Nos. 3 and 4 out of operation.
- 10. Remove main drive assembly on Screen Nos. 3 and 4 and send to Andritz factory for refurbishment.
- 11. Remove and replace wear items with purchased parts on Screen Nos. 3 and 4.

### Scope of Work - Mobilization No. 2

- 1. Install refurbished or new main drive assembly on Screen Nos. 2, 3, and 4, depending on condition analysis results from factory.
- 2. Store refurbished (if possible) main drive assembly from Screen No. 1 as a complete shelf spare.
- 3. Put Screen Nos. 2, 3, and 4 back into operation.

See APPENDIX A for Andritz Parts Manual indicating general parts and assemblies that shall be replaced.



## NOTES:

- City of Santa Rosa to provide channels isolated and cleaned. No provisions included to isolate, clean, or provide bypass pumping.
- City of Santa Rosa must keep channels dry during duration of each screen maintenance tasks.
- City of Santa Rosa to provide all rigging and hoisting to complete necessary work.
- Provide Confined Space Entry Equipment (where necessary) and PPE. Proposal includes allowance for a hole watch, gas monitoring, ventilation and retrieval device, if necessary.
- City of Santa Rosa shall provide dumpsters or other disposal method to remove all debris and demolished equipment from the work site.
- MISCOwater shall provide all necessary tools to complete the work.
- Work to be performed in two (2) mobilizations. First mobilization is comprised of 2 field technicians working 10 straight 10 hour days, including weekend work. Second mobilization comprised of 2 field technicians working 4 straight 10 hour days.

This scope of work excludes the following items:

- Permits, fees, and/or stamped engineering documents.
- No allowances have been included for snow removal and winter work.
- Offloading and/or storage of replacement parts if delivered when crew is not onsite.
- Assumes adequate lay down and access to work site.
- Installation of (non identified) piping, equipment supports and/or electrical.
- City of Santa Rosa to make all reasonable precautions to make safe work space.
- Hazardous material handling or disposal.
- No allowances have been made for Project Labor Agreements (PLA's) or similar requirements. All labor is classifier as speciality maintenance and is not listed as a skilled trade that requires any classification by the Division of Industrial Relations (DIR) and thus no certified payroll is included in this work.
- Any work not specifically included.



# 4. Scope of Supply

## Andritz Aqua-screen Finescreen Screening System



## **Screening System**

## Main Drive Shaft Assembly - DMM28653-LH/RH-XL

Part Number	<u>Description</u>	<u>Quantity</u>
DMM28 654-XL	DRIVE SHAFT WELD.,5hp,AQS1200	1
DMM28657-XL	SAFETY COVER DRIVE MOTOR	2
DMM28656-LH-XL	TORQUE ARM, LH, 5HP, AQS1200	1
DMM28658-XL	DRIVE MOTOR SAFETY COVER SPRT	2
DMM24413	BRG. HOUSING ASSY, OPEN, MAIN	1
DMM24414	BRG. HOUSING ASSY, CLOSED, MAIN	1
DMM24419-XL	DRIVE WASHER	6
975SXM56X1000	ALL THREAD MS 6, 316L SST	2
934SXM56	HEX NUT, M56 X 5.5, 316SS	8
1481SXM16X90	SPRING PIN, DIA 16x90mm LG, 316S	2
933SXM24X75	HEX BOLT, M24 X 75 316SS	1
125SXM24	FLATWASHER M24 316SS	2
127SXM24	LOCKWASHER M24 316SS	1
934SXM24	HEX NUT M24 316SS	1
933SXM06X16	HEX BOLT M6 X 16, 316SS	4
125SXM06	FLATWASHER M06 316SS	4
127SXM06	LOCKWASHER M06 316SS	4
975SXM16X165	ALL THREAD, M16 X 165 LG	15
125SXM16	FLATWASHER M16 316SS	30
127SXM16	LOCKWASHER MI6 31	15
934SXM16	NEX NUT M16 316SS	30

NOTE: All remaining parts to complete project have already been purchased by the City of Santa Rosa.

# MISCO WATER Collaborative Delivery Solutions

# 5. Project Schedule

Purchase order received and accepted:	Timeline begins
<ul> <li>First mobilization complete:</li> <li>Main Drive Assembly ordered and arrives on site (14 weeks)</li> <li>First mobilization of installation technicians</li> <li>Complete maintenance on Screen Nos. 1 and 2 (2 weeks)</li> <li>Main drive assemblies from Screen Nos. 1 and 2 sent for refurbishment</li> </ul>	Week 16
<ul> <li>Second mobilization complete:</li> <li>Refurbished drive assemblies arrive on site (4 weeks)</li> <li>Second mobilization of installation technicians</li> <li>Complete maintenance on Screen Nos. 3 and 4 (2 weeks)</li> </ul>	Week 24
Staff O&M training (1 day):	Week 24
Close Project:	Week 25





# **City of Watsonville Aeration Upgrade Project**

Owner:	Watsonville 500 Clear Water Drive Watsonville, CA 95077 Phone: (831) 768-3170 Contact: Kevin Silvieri
Construction Partner:	GSE Construction Company 6950 Preston Ave Livermore, CA 94551 Phone: (925) 447-0292 Contact: Dennis Gutierrez
Project Amount:	\$530,000
Project Duration:	6 months
Project Team:	Mike Tooley Richard Gnandt
Summary:	<ul> <li>Upgraded existing Lamson multistage blower with APG Neuros turbo blower.</li> </ul>

- Upgraded coarse bubble diffusers in re-aeration and aeration. basins with PFTE (Teflon) coated 9-inch disc diffusers.
- Testing, commissioning, start up and training.





# Silicon Valley Clean Water Aeration Upgrade Project

Owner:	Silicon Valley Clean Water 1400 Radio Rd Redwood City, CA 94065 Phone: (650) 591-7121 Contact: Arvind Akela, Chuck Fenton
Construction Partner:	Monterey Mechanical Co. 8275 San Leandro St Oakland, CA 94621 Phone: (510) 632-3173 Contact: Ed Moore
Project Amount:	\$2,200,000
Project Duration:	2 weeks
Project Team:	Mike Tooley Dwight Craig Richard Gnandt Matt Tooley
Summary:	Upgraded existing mechanical mixers with efficient Invent Mi     Agrators including drop log air bagders, air aparers, and integr

- Upgraded existing mechanical mixers with efficient Invent Mixer/ Aerators including drop leg air headers, air sparers, and integrated controls.
- SOTE Testing, commissioning, start up and training.





# Woodland Water Pollution Control Facility Band Screen Installation

Owner:	Woodland WPCF 42929 County Road 24 Woodland, CA 95776 Phone: (530) 661-20690 Contact: Chris Fong
Construction Partner:	GSE Construction Company 6950 Preston Ave Livermore, CA 94551 Phone: (925) 447-0292 Contact: Dennis Gutierrez
Project Amount:	\$704,000
Project Duration:	6 months
Project Team:	Mike Tooley Richard Gnandt Mark Humberstone
Summary:	<ul> <li>Installation of (2) band screens and (4) FRP headworks gates</li> </ul>

- Removal of old equipment.
- Testing, commissioning, start up and training.





# **City of Carmel Methane Gas Scrubber Retrofit Project**

Owner:	Carmel Area Wastewater District 3945 Rio Rd. Carmel-by-the-Sea, CA 93922 Phone: (831) 624-1248 Contact: Drew Lander
Construction Partner:	GSE Construction Co. 6950 Preston Ave Livermore, CA 94551 Phone: (925) 447-0292 Contact: Nelson Cooper
Project Amount:	\$85,000
Project Duration:	2 weeks
Project Team:	Mike Tooley Matt Tooley
Summary:	<ul> <li>Rehabilitation of existing MARCAB H<sub>2</sub>S methane gas scrubber system.</li> <li>Replaced iron sponge and carbon media.</li> <li>Replaced corroded valves and manual actuators.</li> <li>Becoated/painted vessels</li> </ul>

- Removal and disposal of spent media.
- Testing, commissioning, start up and training.



# 7. Firm Project Pricing

Project Cost	Complete maintenance on Headworks Screens Nos. 1, 2, 3, and 4	\$319,125.00
	Project TOTAL	\$319,125.00

\*freight and tax included

Terms and Conditions: As defined by MISCOwater standard Terms and Conditions.

Pricing Breakdown	
Main Drive Assembly (1)	\$40,560.00
Refurbish Main Drive Assemblies (3)	\$36,050.00
Freight - Dedicated freight for (2) main drive assemblies AND (1) main drive assembly (spare)	\$31,500.00
Mobilization I - 13 consecutive 10-hour work days (10 weekdays, 2 Saturdays, 1 Sunday)	\$97,750.00
Mobilization II - 13 consecutive 10-hour work days (10 weekdays, 2 Saturdays, 1 Sunday)	\$97,750.00
Project Administration/Management	\$15,515.00
Project TOTAL	\$319,125.00

\*freight and tax included

Terms and Conditions: As defined by MISCOwater standard Terms and Conditions.



## 8. Terms and Conditions

#### **MISCOWATER - TW ASSOCIATES TERMS & CONDITIONS OF SALE**

1. ACCEPTANCE

When the Buyer signifies acceptance of this quotation by submission of a Purchase Order or signed MISCOWATER Quotation, it shall become a binding contract when accepted and signed by an authorized signer of the Seller (MISCOWATER). Any changes or amendments to this proposal made by the Buyer must have MISCOWATER's approval in writing to become a part of this contract.

#### 2. DELIVERY

Any shipment or delivery date recited represents our best estimate, but no liability, direct or indirect, is assumed by MISCOWATER for failure to ship or deliver on such dates. Unless otherwise directed, MISCOWATER shall have the right to make early or partial shipments and invoices covering the same to Buyer shall be due and payable in accordance with payment terms hereof. FOB shall be origin.

#### 3. APPROVAL DRAWINGS

Any preliminary drawings or literature attached to our quotation are for illustration purposes only to show approximate arrangements. Specific drawings and submittal data will be furnished for approval as required after receipt and acceptance of the Buyer's order. Fabrication of products or equipment ordered will not begin until approval and direction to proceed is received in writing.

4. PAYMENT

Payment terms, upon credit approval, are Net 30 Days from the date of each invoice issued for each partial or final shipment. Flowdown provisions are not accepted. Retention is not allowed. In the event any payment becomes past due, a charge of 1.5% will be assessed monthly.

5. TAXES AND BONDS

Taxes and bonds are NOT included in our pricing. Any applicable taxes or bonds will be added to the price and shown separately on each invoice.

#### 6. CLAIMS AND BACKCHARGES

Buyer agrees to examine all materials immediately upon delivery and report to Seller (MISCOWATER) in writing any defects or shortages noted no later than 10 days following the date of receipt. The parties agree that if no such claim is made within said time, it shall be considered acceptable and in good order with respect to any defect or shortage which would have been revealed by such an inspection. In no event will MISCOWATER be responsible for any charge for modification, servicing, adjustment or for any other expense without written authorization from MISCOWATER prior to the performance of any such work.

7. SECURITY INTEREST & TITLE

Until all amounts due MISCOWATER have been paid in full, Seller shall retain a security interest in the product and have all rights of a secured party under the California Uniform Commercial Code, including the right to repossess the product or equipment without legal process.

#### 8. WARRANTY

MISCOWATER warrants that the product furnished will be free from defects in material and workmanship when installed, operated and maintained under design conditions and in accordance with the manufacturer's written instructions. Warranties will expire (18) months after shipment or twelve (12) months after start-up, whichever occurs first. Expandable items such as filter or scrubber media are excluded from this warranty.

THIS WARRANTY, INCLUDING THE STATED REMEDIES, IS EXPRESSLY MADE BY SELLER AND ACCEPTED BY PURCHASER IN LIEU OF ALL OTHER WARRANTIES. SELLER MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, OF MERCHANTABILITY, FITNESS OR OTHERWISE, WHICH EXTEND BEYOND THE DESCRIPTION OF THE PRODUCT HEREIN. SELLER WILL NOT BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL OR LIQUIDATED DAMAGES, AND IN NO EVENT SHALL BE LIABLE FOR ANY AMOUNT IN EXCESS OF THE PURCHASE PRICE OF THE PRODUCT PURCHASED ON THIS ORDER.

The foregoing is Seller's only obligation and Buyer's exclusive remedy for breach of warranty, and, except for gross negligence and willful misconduct, the foregoing is Buyer's exclusive remedy against Seller for all claims arising hereunder or relating hereto. Buyer's failure to submit a timely claim as provided shall specifically waive all claims for damages or other relief.

#### 9. CANCELLATION

Should this order be cancelled, Buyer shall be obligated to pay for the level of work performed and products shipped. Work performed includes any engineering, calculations, preparation of submittals, drawings, and/or travel to job site in relation to this order.

10. FIELD WORK

Unless specifically stated on our quotation, installation, start-up service, supervision, operation and training are not included in our pricing of product.

#### 11. COMPLETE AGREEMENT

These terms are intended by the parties as a final expression of their agreement and are intended also as a complete and exclusive statement of the terms of their agreement. No course or prior dealings between the parties and no usages of the trade shall be relevant to supplement or explain any term used in this agreement. This agreement supersedes all prior representations and agreements with respect to the matters set forth herein and may be modified only by a written agreement to and signed by each of the parties.

 MISCOWATER:
 By:

 Title:
 Title:

 Date:
 Date:

Rev. 06/07/2016



APPENDIX A Andritz Parts Manual

# ANDRIZ

## LANGUMA TREATMENT PLANT SANTA ROSA, CA

NO. 1643 1200X12200X6 AQUA-SCREEN ® PARTS MANUAL

APPROVED BY REV A

18-Dec-18 ANDRITZ SEPARATION 1010 Commercial Blvd. S., Arlington, TX 76001 (817) 465-5611 FAX (817) 472-8589

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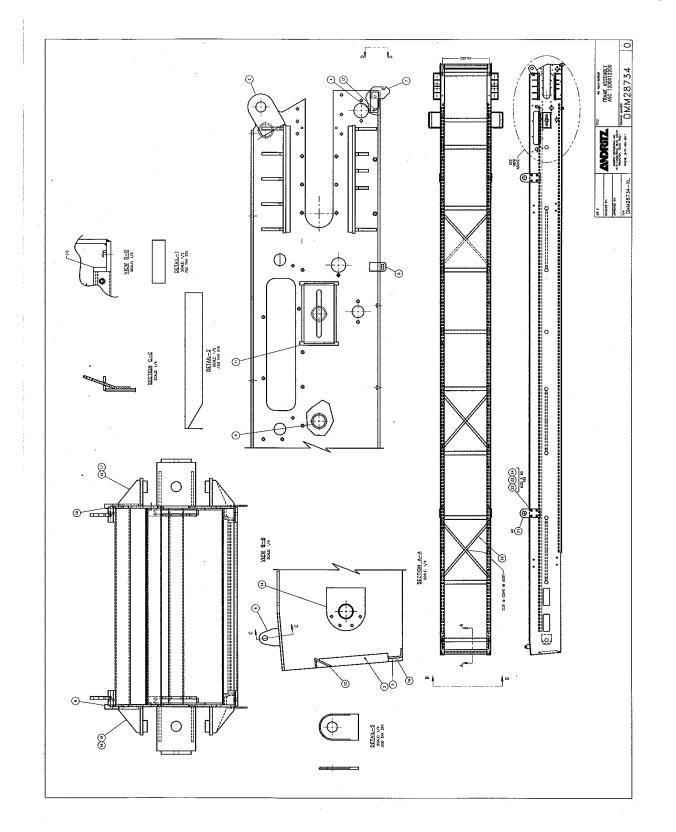
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DMM28734-XL	DMM28734	FRAME ASSEMBLY	2
DMM28730-LH/RH-XL	DMM28730	COVER ASSEMBLY	4
DMM28775-XL	DMM28775	DISCHARGE COVER ASSEMBLY	6
DMM28653-LH/RH-XL	DMM28653	MAIN DRIVE ASSEMBLY	8
DMM28536-XL	DMM28536	SCREEN PANEL ASSEMBLY	10
DMM30523-LH/RH-XL	DMM30523	WASHING BRUSH ASSEMBLY	12
DMM28803-LH/RH-XL	DMM28803	SHOWER (SPRAY BAR) ASSEMBLY	14
DMM28736-XL	DMM28736	CHAIN RAIL ASSEMBLY	16
DMM28727-XL	DMM28727	SUPPORT BRACKET ASSEMBLY	18
DMM28814-XL	DMM28814	SEAL ASSEMBLY	20
		MOTOR DRIVE LIST	21
		RECOMMENDED SPARE PARTS LIST	22



Denotes parts already supplied to Santa Rosa.

Denotes parts that shall be supplied under this contract.





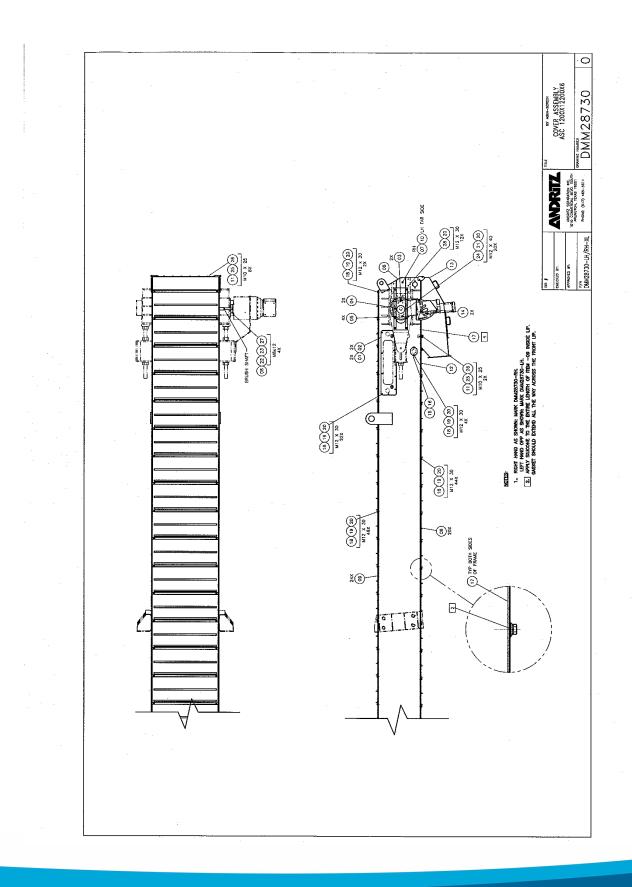


#### ANDRITZ SEPARATION INC. BILL OF MATERIAL REPORT SINGLE LEVEL

Page: 1 Date: 06/12/07 Time: 2:07 pm

Lvl Ty	p Se	q Part Number	Revision	Description	Qty/Parent	Required Qty	UM
		DMM28734-XL . DMM28734-01-XL . DMM28734-02-XL . DMM28734-02-XL . DMM28734-04-XL	0	FRAME ASSY ASC1200X12000		1.00000	EA
1 As	m 1	0 .DMM28734-01-XL	1	FLATBAR 3/4" X 1-1/2" X 5"	2,00000	2.00000	EA
1 As:	m 2	0 .DMM28734-02-XL	1	PLATE 3/4" X 2" X 16-13/16"	2.00000	2.00000	EA
1 As	m 31	0 .DMM28290-08-XL	0	BOT'M CROSS SUPP ANGLE, ASC120		1.00000	ΕA
1 As	m 4.	0 .DMM28734-04-XL	1	PIPE 3" SCH80 X 69-7/8" LONG	10.00000	10.00000	EA
1 As:	m 5	0 .DMM28734-05-XL	0	LIFTING EYE PLATE 1/2"	2.00000	2.00000	EA
1 As:	т б	0 DMM19524-XL 0 DMM19525-XL 0 DMM19527-XL 0 DMM28735-LH-XL 0 DMM28735-RH-XL 0 DMM23942-XL	0	LIFTING EYE DETAIL SUPPORT PLATE #1	2.00000	2.00000	EA
1 As	m 7	0 .DMM19525-XL	1	SUPPORT PLATE #1	2.00000	2.00000	EA
1 As:	m 81	0 .DMM19527-XL	1	SUPPORT PLATE #2	2.00000	2.00000	ΕĄ
1 As:	m 91	0 .DMM28735-LH-XL	1	SIDE FRAME WELDMENT L.H.		1.00000	EA
1 As	m 10	0 .DMM28735-RH-XL	1	SIDE FRAME WELDMENT R.H.	1.00000	1.00000	EA
1 As:	m 11	0 .DMM23942-XL	0	BEARING TAKE-UP WELDMENT LOWER CROSS MEMBER, ASC1200	2.00000	2.00000	EΑ
1 As:	m 12	0 .DMM19526-08-XL	1	LOWER CROSS MEMBER, ASC1200	1.00000	1.00000	EA
1 As	m 13	0 .DMM26296-XL	0	UPPER CROSS MEMBER, ASC1200	1.00000	1.00000	EA
1 As:	m 14	0 .DM4192542-AL 0 .DM419256-08-XL 0 .DM425608-08-XL 0 .DM425608-08-XL 0 .DM424460-RH-XL 0 .DM424460-LH-XL 0 .DM424461-RH-XL	0	LWR CROSS MEMBER WELD, M16 BOL		1.00000	EA
1 As:	m 15	0 .DMM24460-RH-XL	0	BEARING RAIL WELDMENT (RH)		1.00000	
1 As:	m 16	0 .DMM24460-LH-XL	0	BEARING RAIL WELDMENT (LH)	1.00000	1.00000	EA
1 As:	m 17	0 .DMM24461-RH-XL	0	BEARING RAIL LOWER WELD. (RH)			
1 As:	m 189	D .DMM24461-LH-XL	0	BEARING RAIL WELD, LOWER (LH)	1.00000	1.00000	EA
1 Mt		0 .DECAL-SAWT13-NO-LIFT	0	DECAL, NOT FOR LIFT'G, SELF ADHE			
1 As		0 .DMM23933-24-XL	0 0 1 1 1 0 1 0 0 0 0 0 0 0 0 0 0 0 0 0	PIPE, 1-1/2 (SCH 40)	6.00000	6.00000	EA
1 As:		0 .DMM24539-XL	1	REMOVABLE LIFTING EYE	4.00000	4.00000	EA
1 Mt		0 .933SXM20X60	0	HEX BOLT, M20 X 60, 316SS		16.00000	ΕA
1 Mt		0 .125SXM20	0	FLATWASHER M20 316SS		16.00000	EA
1 Mt	1 24	0 .127SXM20	0	LOCKWASHER M20 316SS	16.00000	16.00000	ΕA





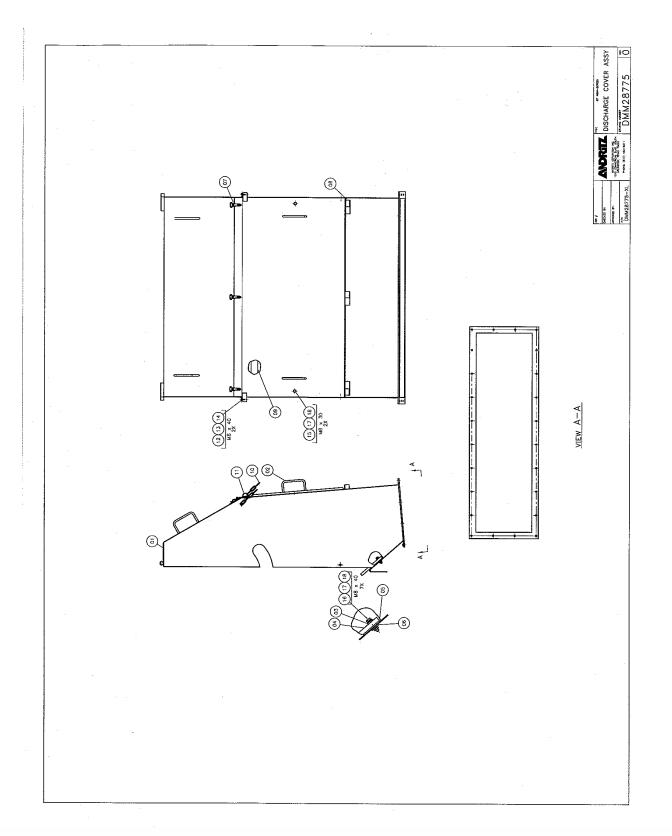


#### ANDRITZ SEPARATION INC. BILL OF MATERIAL REPORT SINGLE LEVEL

Page: 1 Date: 06/12/07 Time: 2:12 pm

Тур	Seq	Part Number	Revision	Description COVER ASSY ASC1200X12200 INSPECTION COVER SEAL INSPECTION COVER SEAL SHAFT SAFETY COVER GASKET M12 SHAFT SAFETY COVER STIFFENER SHAFT SAFETY COVER SAFETY COVER, BONFIG A202,A302 FITTING PLATE WELDMENT R.H. TOP COVER WELDMENT M12 BOLTS FITTING PLATE WELDMENT L.H. HEX BOLT, M10 X 25, 316SS BACK COVER DETAIL DISCHARGE COVER ASSY WASHING BRUSH SUPPORT SEAL LOWER INSPECTION COVER SEAL, LOWER INSPECTION RS FLAT GASKET 41741M1251.50 HEX BOLT, M12 X 30, 316SS FLATWASHER M12 316SS FLATWASHER M12 316SS FLATWASHER M10 216SS HAEWASHER M10 316SS HEX BOLT, M2 X 40, 316SS HEX BOLT, M2 X 30, 316SS S.H.C.SCREW, M12 X 30, 316SS	Qty/Parent	Required Qty U
		DMM28730-LH-XL	0	COVER ASSY ASC1200X12200		1.00000 E
Asm	10	.DMM28733-PU	0	INSPECTION COVER SEAL	2.00000	2.00000 E
Asm	20	.DMM28732-XL	0	INSPECTION COVER	2.00000	2.00000 E
Asm	30	.DMM28783-XL	0	SHAFT SAFETY COVER	2.00000	2.00000 E
Asm	40	.DMM28784-PU	0	GASKET M12 SHAFT SAFETY COVER	2.00000	2.00000 E
Asm	50	.DMM28781-XL	0	STIFFENER SHAFT SAFETY COVER	4.00000	4.00000 E
Asm	60	.DMM25028-XL	1	SAFETY COVER, BONFIG A202, A302	1.00000	1.00000 E
Asm	70	.DMM28731-RH-XL	0	FITTING PLATE WELDMENT R.H.	1.00000	1.00000 E
Asm	· 80	.DMM28774-XL	0	TOP COVER WELDMENT	1.00000	1.00000 E
Asm	90	.DMM28773-XL	0	COVER WELDMENT M12 BOLTS	44.00000	44.00000 E
Asm	100	.DMM28731-LH-XL	0	FITTING PLATE WELDMENT L.H.	1.00000	1.00000 E
Mtl	110	.933SXM10X25	0	HEX BOLT, M10 X 25, 316SS	10.00000	10.00000 E
Asm	120	DMM28739-XL	0	BACK COVER DETAIL	1.00000	1.00000 E
Asm	130	.DMM28775-XL	0	DISCHARGE COVER ASSY	1.00000	1.00000 E
Asm	140	.DMM28802-PU	0	WASHING BRUSH SUPPORT SEAL	2.00000	2.00000 E
Asm	150	.DMM28230-XL	0	LOWER INSPECTION COVER	2.00000	2.00000 E
Asm	160	.DMM28131-45A	0	SEAL, LOWER INSPECTION	2.00000	2.00000 E
Mtl	170	.A2072-029/02	0	RS FLAT GASKET 41741M1251.50	988.00000	988.00000 II
Mtl	180	.933SXM12X30	0	HEX BOLT, M12 X 30, 316SS	120.00000	120.00000 E
Mtl	190	.737SXM12	0	FLATWASHER, M12, 13mm ID X	120.00000	120.00000 E
Mtl	200	.127SXM12	0	LOCKWASHER M12 316SS	152.00000	152.00000 E
Mtl	210	.125SXM12	0	FLATWASHER M12 316SS	20.00000	20.00000 E
Mtl	220	.125SXM08	0	FLATWASHER M08 316SS	4.00000	4.00000 E
Mtl	230	.127SXM08	0	LOCKWASHER M08 316SS	4.00000	4.00000 E
Mtl	240	.933SXM12X40	0	HEX BOLT, M12 X 40, 316SS	20.00000	20.00000 E
Mtl	250	.9021SXM10	0	FLATWASHER M10 OVERSIZED 316SS	10.00000	10.00000 E
Mtl	260	.127SXM10	0	LOCKWASHER M10 316SS	10.00000	10.00000 E
Mtl	270	.933SXM08X12	0	HEX BOLT M8 X 12 316SS	4.00000	4.00000 E
Mt⊥	280	.912SXM12X30	0	S.H.C.SCREW, M12 X 30, 316SS	12.00000	12.00000 E
		DMM28730-RH-XL	0	COVER ASSY ASC1200X12200 INSPECTION COVER SEAL INSPECTION COVER SEAL SAFETY SAFETY COVER SAFETY COVER SAFETY COVER, BONFIG A202,A302 FITTING PLATE WELDMENT R.H. TOP COVER WELDMENT COVER WELDMENT M12 BOLTS FITTING PLATE WELDMENT R.H. TOP COVER WELDMENT M25 BACK COVER DETAIL DISCHARGE COVER ASSY WASHING BRUSH SUPPORT SEAL LOWER INSPECTION RS FLAT GASKET 41741N1251.50 RS FLAT GASKET 41741N1251.50 RS FLATWASHER M12 316SS FLATWASHER M12 316SS FLATWASHER M12 316SS FLATWASHER M10 316SS HEX BOLT, M12 X 40, 316SS FLATWASHER M10 316SS HEX BOLT, M12 X 40, 316SS FLATWASHER M10 316SS HEX BOLT, M12 X 30, 316SS S.H.C.SCREW, M12 X 30, 316SS		1.00000 E
Asm	10	.DMM28733-PU	0 .	INSPECTION COVER SEAL	2.00000	2.00000 E
Asm	20	.DMM28732-XL	0	INSPECTION COVER	2.00000	2.00000 E
Asm	30	.DMM28783-XL	0	SHAFT SAFETY COVER	2.00000	2.00000 E
Asm	40	.DMM28784-PU	0	GASKET M12 SHAFT SAFETY COVER	2.00000	2.00000 E
Asm	50	.DMM28781-XL	0	STIFFENER SHAFT SAFETY COVER	4.00000	4.00000 E
Asm	60	.DMM25028-XL	1	SAFETY COVER, BONFIG A202, A302	1.00000	1.00000 E
Asm	70	.DMM28731-RH-XL	0	FITTING PLATE WELDMENT R.H.	1.00000	1.00000 E
Asm	80	.DMM28774-XL	0	TOP COVER WELDMENT	1.00000	1.00000 E
Asm	90	.DMM28773-XL	0	COVER WELDMENT M12 BOLTS	44.00000	44.00000 E
Asm	100	.DMM28731-LH-XL	0	FITTING PLATE WELDMENT L.H.	1.00000	1.00000 E
Mtl	110	.933SXM10X25	0	HEX BOLT, M10 X 25, 316SS	10.00000	10.00000 E
Asm	120	.DMM28739-XL	0	BACK COVER DETAIL	1.00000	1.00000 E
Asm	130	.DMM28775-XL	0	DISCHARGE COVER ASSY	1.00000	1.00000 E
Asm	140	.DMM28802-PU	0	WASHING BRUSH SUPPORT SEAL	2.00000	2.00000 E
Asm	150	DMM28230-XL	0	LOWER INSPECTION COVER	2.00000	2,00000 E
Asm	160	.DMM28131-45A	0	SEAL, LOWER INSPECTION	2.00000	2.00000 E
Mt1	170	.A2072-029/02	0	RS FLAT GASKET 41741M1251.50	988.00000	988.00000 II
Mtl	180	.933\$XM12X30	0	HEX BOLT, M12 X 30, 316SS	120.00000	120.00000 E
Mtl	190	.737SXM12	0	FLATWASHER, M12, 13mm ID X	120.00000	120.00000 E
Mt1	200	.127SXM12	0	LOCKWASHER M12 316SS	152.00000	152.00000 E
Mt1	210	.125SXM12	0	FLATWASHER M12 316SS	20.00000	20.00000 E
Mt1	220	.125SXM08	0	FLATWASHER M08 316SS	4.00000	4.00000 E
Mt1	230	.1275XM08	0	LOCKWASHER M08 316SS	4.00000	4.00000 E
Mtl	240	.933SXM12X40	0	HEX BOLT, M12 X 40, 316SS	20.00000	20,00000 E
Mtl	250	.9021SXM10	0	FLATWASHER M10 OVERSIZED 316SS	10.00000	10.00000 E
Mt 1	260	.127SXM10	0	LOCKWASHER M10 316SS	10.00000	10.00000 E
		000000000000000000000000000000000000000	0	URV DOLT NO U 10 01 COO	1 00000	4 00000 2
Mt1	270	.93388008812	U	HEA BOLT ME A IZ JI655	4.00000	





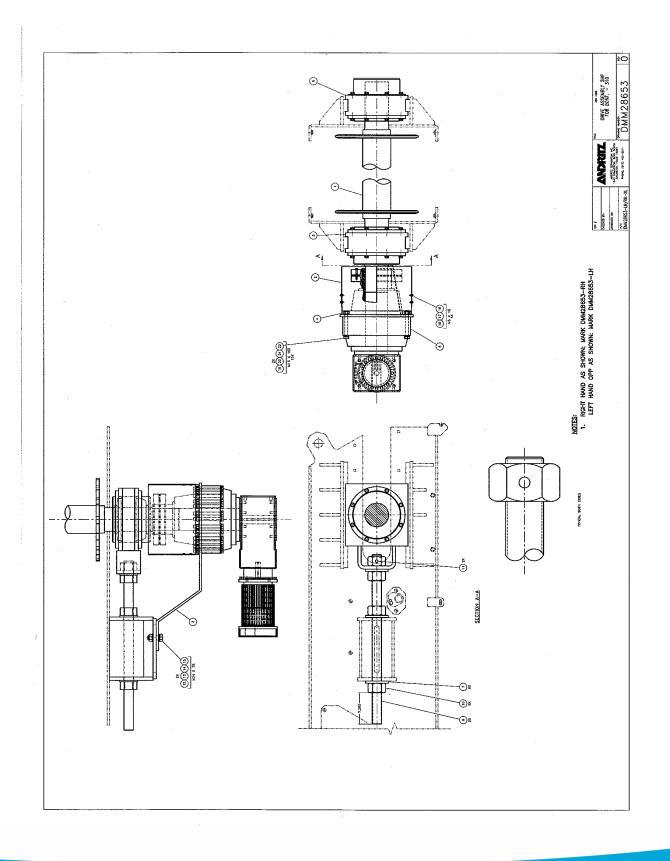


#### ANDRITZ SEPARATION INC. BILL OF MATERIAL REPORT SINGLE LEVEL

Page: 1 Date: 06/13/07 Time: 7:06 am

Lvl	Тур	Seq	Part Number	Revision	Description	Qty/Parent	Required Qty UN
			DMM28775-XL	0	DISCHARGE COVER ASSY		1.00000 EA
1	Asm	10	.DMM28776-XL	0	DISCHARGE COVER WELDMENT	1.00000	1.00000 EA
1	Asm	20	.DMM28777-XL	0	INSPECTION COVER	1.00000	1.00000 EA
1	Asm	30	.DMM21660-08-XL	0	BRUSH CLEAT, ASC1200	1.00000	1.00000 EA
1	Asm	40	.DMM24012-08	1	DR. BLADE, ASCI 1200, 75 DEG	1.00000	1.00000 EA
1	Asm	50	.DMM21698-08	0	SEAL STRIP, DISCH CVR, ASC1200	1.00000	1.00000 EA
1	Asm	60	.DMM21699-08-XL	0	BRUSH ANCHOR CLEAT, ASC 1200	1.00000	1.00000 EA
1	Mtl	70	.LATCH331SS	0	LATCH, ACTION CLAMP, DE-STA-CO	3.00000	3.00000 EA
1	Mt1	80	. HNLIFTOFF	0	HINGE SLIP JOINT LIFT OFF SS	3.00000	3.00000 EA
1	Mtl	90	.GASK-11741M250150P	0	FLAT GASKET, CGR-11741M250150P	132.00000	132.00000 IN
1	Mtl	100	.CH-1/8X24SS	D	CHAIN 1/8 X 24"LG SS	2.00000	2.00000 EA
1	Mtl		.CH-LINK 1/8SS	0	CHAIN LINK THREADED 1/8" SS	2.00000	2.00000 EA
1	Mt1	120	.933SXM06X40	0	HEX BOLT M6 X 40, 316SS	2.00000	2.00000 E/
1	Mtl	130	.125SXM06	0	FLATWASHER M06 316SS	2.00000	2.00000 EA
1	Mt1		.934SXM06	0	HEX NUT M6 316SS	2.00000	2.00000 EA
1	Mtl	150	.933SXM08X30	. 0	HEX BOLT M8 X 30, 316SS	2.00000	2.00000 EA
	Mtl		.933SXM08X40	00	HEX BOLT M8 X 40, 316SS	7.00000	7.00000 EA
1	Mtl	170	.125SXM08	0	FLATWASHER M08 316SS	9.00000	9.00000 EA
1	Mt1	180	.127SXM08	0	LOCKWASHER M08 316SS	9.00000	9.00000 EA





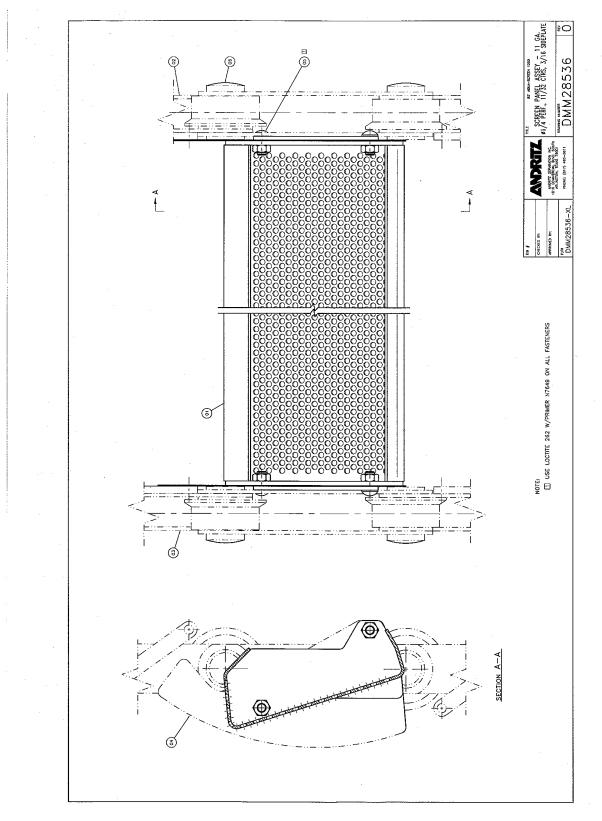


	nr30 ork				ANDRITZ SEPARATION INC. BILL OF MATERIAL REPORT SINGLE LEVEL			Page: Date: 06/12/ Time: 2:10
Lvl Typ	) Seq	Part Number		Revision	Description DRIVE ASSY, 5HP, BONF-310 GBOX DRIVE SHAFT WELD.,5hp,AgS1200 SAFETY COVER DRIVE MOTOR TORQUE ARM, LH, 5HP, AQS1200 DRIVE MOTOR SAFETY COVER SPAT BRG. HOUSING ASSY, CLOSED, MAIN BRG. HOUSING ASSY, CLOSED, MAIN DRIVE WASHER ALL THREAD M56, 316L SST HEX NUT, M56 X 5.5, 316S SPRING PIN,DIA 16x90mm LG,316S HEX BOLT, M24 X 16SS HEX BOLT, M24 X 16SS HEX NOLT M24 316SS HEX NOLT M24 316SS ALL THREAD, M16 X 165 LG FLATWASHER M06 316SS LOCKWASHER M16 316SS LOCKWASHER M16 316SS HEX NUT M16 316SS HEX NUT M16 316SS	Qty/Parent	Required Qty UM	
		DMM28653-LH-XL		0	DRIVE ASSY, 5HP, BONF-310 GBOX		1.00000 EA	
1 Ası	n 10	.DMM28654-XL		0	DRIVE SHAFT WELD., 5hp, AQS1200	1.00000	1.00000 EA	
1 Asr	1 20	.DMM28657-XL		1	SAFETY COVER DRIVE MOTOR	2.00000	2.00000 EA	
1 Asr	1 30	.DMM28656-LH-XL		0	TORQUE ARM, LH, 5HP, AQS1200	1.00000	1.00000 EA	
1 Asr	1 40	.DMM28658-XL		0	DRIVE MOTOR SAFETY COVER SPRT	2.00000	2.00000 EA	
1 Asr	n 50	.DMM24413		0	BRG. HOUSING ASSY, OPEN, MAIN	1.00000	1.00000 EA	
1 Asr	1 60	.DMM24414		0	BRG. HOUSING ASSY, CLOSED, MAI	1.00000	1.00000 EA	
1 ASI	1 70	.DMMZ4419-XL		0	DRIVE WASHER	6.00000	6.00000 EA	
1 ASI	1 90	.975SXM56X1000		0	ALL THREAD M56, 316L SST	2.00000	2.00000 EA	
I MC.	. 100	.934SXM56		0	HEX NUT, M56 X 5.5, 316SS	8.00000	8.00000 EA	
1 MC.	. 110	.14815AM16A90		0	SPRING PIN, DIA 16x90mm LG, 316S	2.00000	2.00000 EA	
1 ML	120	1050VM04		0	HEA BOLT, M24 X 75 31655	1.00000	. 1.00000 EA	
1 Mt.	140	1270VM24		0	FLATWASHER MZ4 31655	2.00000	2.00000 EA	
1 1463	150	02409424		0	LUCKWASHER M24 31655	1.00000	1.00000 EA	
1 Mt-1	160	+ 9343AM24		0	HEA NUT M24 31655	1.00000	1.00000 EA	
1 Mt	170	1258YM06		0	TEA DULL NO A 10, 31055	4.00000	4.00000 EA	
1 MH	190	12792006		0	LOCKHARNER MOC 31688	4.00000	4.00000 EA	
1 Act	1 1 9 0	975SYM16X165		0	ATT TUDEAD MIC V 165 TO	16 00000	4.00000 EA	
1 Mt	200	1258XM16		0	FLATWASHED M16. 31600	30,00000	20.00000 EA	
1 Mt	210	.127SXM16		ő	LOCKWASHER MIG 31689	15 00000	15 00000 EA	
1 Mt.	220	.934SXM16	1. Sec. 1. Sec	ŏ	HEX NUT M16 316SS	30.00000	30.00000 EA	
		DMM28653-RH-XL		0	DRIVE ASSY 5HP BONE 310 CBOX		1 00000 FA	
1 Ası	i 10	DMM28653-RH-XL .DMM28654-XL		0	DRIVE ASSY, 5HP, BONF 310 GBOX DRIVE SHAFT WELD., 5bp, AOS1200	1.00000	1.00000 EA	
1 Ası 1 Ası	1 10 1 20	DMM28653-RH-XL .DMM28654-XL .DMM28657-XL		0 0 1	DRIVE ASSY,5HP,BONF 310 GBOX DRIVE SHAFT WELD.,5hp,AQS1200 SAFETY COVER DRIVE MOTOR	1.00000	1.00000 EA 1.00000 EA 2.00000 EA	
1 Ası 1 Ası 1 Ası	1 10 1 20 1 30	DMM28653-RH-XL .DMM28654-XL .DMM28657-XL .DMM28657-XL .DMM28656-RH-XL		0 0 1 0	DRIVE ASSY,5HP,BONF 310 GBOX DRIVE SHAFT WELD.,5hp,AQS1200 SAFETY COVER DRIVE MOTOR TORQUE ARM, RH, 5HP, AOS1200	1.00000 2.00000 1.00000	1.00000 EA 1.00000 EA 2.00000 EA 1.00000 EA	
1 Ası 1 Ası 1 Ası 1 Ası 1 Ası	1 10 20 30 40	DMM28653-RH-XL .DMM28654-XL .DMM28657-XL .DMM28656-RH-XL .DMM28658-XL		0 0 1 0 0	DRIVE ASSY,5HP,BONF 310 GBOX DRIVE SHAFT WELD.,5hp,AQS1200 SAFETY COVER DRIVE MOTOR TORQUE ARM, RH, 5HP, AQS1200 DRIVE MOTOR SAFETY COVER SPRT	1.00000 2.00000 1.00000 2.00000	1.00000 EA 1.00000 EA 2.00000 EA 1.00000 EA 2.00000 EA	
1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr	1 10 1 20 1 30 1 40 1 50	DMM28653-RH-XL .DMM28654-XL .DMM28657-XL .DMM28656-RH-XL .DMM28658-XL .DMM28658-XL .DMM24413		0 0 1 0 0 0	DRIVE ASSY, 5HP, BONF 310 GEOX DRIVE SHAFT WELD., 5hp, AQS1200 SAFETY COVER DRIVE MOTOR TORQUE ARM, RH, 5HP, AQS1200 DRIVE MOTOR SAFETY COVER SPRT BGG, HOUSING ASSY, OPEN, MAIN	1.00000 2.00000 1.00000 2.00000 1.00000	1.00000 EA 1.00000 EA 2.00000 EA 1.00000 EA 2.00000 EA	
1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr	1 10 1 20 1 30 1 40 1 50 1 60	DMM28653-RH-XL DMM28654-XL DMM28657-XL DMM28656-RH-XL DMM28658-XL DMM28658-XL DMM24413 DMM24414		0 0 1 0 0 0 0 0	DRIVE ASSY,5HP,BONF 310 GBOX DRIVE SHAFT WELD.,5hP,AOS1200 SAFETY COVER DRIVE MOTOR TORQUE ARM, RH, 5HP, AQS1200 DRIVE MOTOR SAFETY COVER SRAT BRG. HOUSING ASSY, COPEN, MAIN BRG. HOUSING ASSY, CLOSED, MAI	1.00000 2.00000 1.00000 2.00000 1.00000 1.00000	1.00000 EA 1.00000 EA 2.00000 EA 2.00000 EA 1.00000 EA 1.00000 EA	
1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr	1 10 1 20 1 30 1 40 1 50 1 60 1 70	DMM28653-RH-XL .DMM28654-XL .DMM28656-RH-XL .DMM28656-RH-XL .DMM28658-XL .DMM24413 .DMM24414 .DMM24419-XL		0 0 1 0 0 0 0 0 0	DRIVE ASSY, 5HP, BONF 310 GEOX DRIVE SHAFT WELD., 5hP, AQS1200 SAFETY COVER DRIVE MOTOR TORQUE ARM, RH, 5HP, AQS1200 DRIVE MOTOR SAFETY COVER SRRT BRG. HOUSING ASSY, OPEN, MAIN BRG. HOUSING ASSY, CLOSED, MAI DRIVE WASSER	1.00000 2.00000 2.00000 1.00000 1.00000 1.00000 6.00000	1.00000 EA 1.00000 EA 2.00000 EA 1.00000 EA 1.00000 EA 1.00000 EA 6.00000 EA	
1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr	1 10 1 20 1 30 1 40 1 50 1 50 1 50 1 90	DMM28653-RH-XL DMM28654-XL DMM28654-XL DMM28656-RH-XL DMM28658-RH-XL DMM28413 DMM24413 DMM24419-XL 0755XM56X1000		0 0 1 0 0 0 0 0 0 0	DRIVE ASSY, 5HP, BONF 310 GBOX DRIVE SHAFT WELD., 5hp, AQS1200 SAFETY COVER DRIVE MOTOR TORQUE ARM, RH, 5HP, AQS1200 DRIVE MOTOR SAFETY COVER SPRT BGG. HOUSING ASSY, OPEN, MAIN BRG. HOUSING ASSY, CLOSED, MAI DRIVE WASHER ALL THREAD M56, 316L SST	1.00000 2.00000 1.00000 1.00000 1.00000 0.00000 2.00000	1.00000 EA 1.00000 EA 2.00000 EA 2.00000 EA 1.00000 EA 1.00000 EA 6.00000 EA 2.00000 EA	
1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Mt	1 10 1 20 1 30 1 40 1 50 1 50 1 90 1 90 1 100	DMM28653-RH-XL .DMM28654-XL .DMM28656-RH-XL .DMM28656-RH-XL .DMM224558-XL .DMM22413 .DMM24414 .DMM24419-XL .9755XM5642100 .9345XM56		0 1 0 0 0 0 0 0 0 0 0 0	DRIVE ASSY,5HP,BONF 310 GEOX DRIVE SHAFT WELD.,5hp,AQS1200 SAFETY COVER DRIVE MOTOR TORQUE ARM, RH, 5HP, AQS1200 DRIVE MOTOR SAFETY COVER SRBT BRG. HOUSING ASSY, OFEN, MAIN BRG. HOUSING ASSY, CLOSED, MAI DRIVE WASHER ALL THREAP M56, 316L SST HEX NUT, M56 X 5.5, 316SS	1.00000 2.00000 1.00000 1.00000 1.00000 6.00000 2.00000 8.00000	1.00000 EA 1.00000 EA 2.00000 EA 1.00000 EA 1.00000 EA 1.00000 EA 6.00000 EA 2.00000 EA 8.00000 EA	
1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Mt 1 Mt	1 10 20 30 40 50 60 70 90 100 1100	DMM28653-RH-XL .DMM28654-XL .DMM28656-XL .DMM28656-RH-XL .DMM28656-RXL .DMM24413 .DMM24413 .DMM24419-XL .9755XM56X1000 .9345XM56 .14015XM16X90		0 1 0 0 0 0 0 0 0 0 0 0 0 0 0	DRIVE ASSY, 5HP, BONF 310 GEOX DRIVE SHAFT WELD., 5hP, AQS1200 SAFETY COVER DRIVE MOTOR TORQUE ARM, RH, 5HP, AQS1200 DRIVE MOTOR SAFETY COVER SRAT BRG. HOUSING ASSY, OPEN, MAIN BRG. HOUSING ASSY, CLOSED, MAI DRIVE WASHER ALL THREAD M56, 316L SST HEX NUT, M56 X 5.5, 316SS SPRING PIN, DIA 16x90mm LG,316S	1.00000 2.00000 1.00000 1.00000 1.00000 6.00000 2.00000 8.00000 2.00000	1.00000 EA 1.00000 EA 2.00000 EA 1.00000 EA 1.00000 EA 1.00000 EA 2.00000 EA 2.00000 EA 2.00000 EA	
1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Mt 1 Mt 1 Mt 1 Mt	1 10 1 20 1 30 1 40 1 50 1 60 1 90 1 100 1 100 1 120	DMM28653-RH-XL .DMM28657-XL .DMM28657-XL .DMM28657-XL .DMM28656-RXL .DMM24413 .DMM24413 .DMM24414 .DMM24414 .9755XK56X1000 .9755XK56X1000 .9335XK56		0 0 1 0 0 0 0 0 0 0 0 0 0 0 0 0	DRIVE ASSY,5HP,BONF 310 GEOX DRIVE SHAFT WELD.,5hP,AQS1200 SAFETY COVER DRIVE MOTOR TORQUE ARM, RH, 5HP, AQS1200 DRIVE MOTOR SAFETY COVER SRAT BRG, HOUSING ASSY, OCPON, MAIN BRG, HOUSING ASSY, OCDSED, MAI DRIVE WASHER ALL THREAD M56, 316L SST HEX NUT, M56 X 5.5, 316SS SPRING PIN,DIA 16x90mm LG,316S HEX BOLT, M24 X 75 316SS	1.00000 2.0000 1.0000 1.0000 1.0000 0.0000 2.0000 2.0000 2.0000 1.0000	1.00000 EA 1.00000 EA 2.00000 EA 1.00000 EA 1.00000 EA 4.00000 EA 2.00000 EA 2.00000 EA 2.00000 EA 1.00000 EA	
1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Mt 1 Mt 1 Mt 1 Mt	1 10 1 20 1 30 1 40 1 50 1 50 1 60 1 90 1 100 1 100 1 120 1 30	DMM28653-RH-XL .DMM28657-XL .DMM28656-RXL .DMM28656-RXL .DMM284568-XL .DMM24413 .DMM24413 .DMM24414 .9755XM56X1000 .9345XM56 .14815XM16X90 .9335XM56 .1255XM24		0 1 0 0 0 0 0 0 0 0 0 0 0 0 0	DRIVE ASSY, SHP, BONF 310 GEOX DRIVE SHAFT WELD., ShP, AQS1200 SAFETY COVER DRIVE MOTOR TORQUE ARM, RH, SHP, AQS1200 DRIVE MOTOR SAFETY COVER SRRT BRG. HOUSING ASSY, OPEN, MAIN BRG. HOUSING ASSY, CLOSED, MAI DRIVE WASHER ALL THREAD M56, 316L SST HEX NUT, M56 X 5.5, 316SS SPRING PIN, DIA 16x90mm LG, 316S HEX BOLT, M24 X 75 316SS FLATWASHER M24 316SS	1.00000 2.00000 1.00000 1.00000 1.00000 6.00000 2.00000 2.00000 1.00000 2.00000	1.00000 EA 1.00000 EA 2.00000 EA 1.00000 EA 1.00000 EA 1.00000 EA 2.00000 EA 2.00000 EA 2.00000 EA 1.00000 EA 2.00000 EA	
1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Mt1 1 Mt1 1 Mt1 1 Mt1	1 10 1 20 1 30 1 40 1 50 1 50 1 60 1 90 1 100 1 100 1 120 1 120 1 120 1 120	DMM28653-RH-XL .DMM28657-XL .DMM28657-XL .DMM28657-XL .DMM28656-RH-XL .DMM24413 .DMM24413 .DMM24414 .DMM24414 .PMS5xN56X1000 .9345XM56 .14815XM16X90 .1255XM24 .1275XM24		0 1 0 0 0 0 0 0 0 0 0 0 0 0 0	DRIVE ASSY,5HP,BONF 310 GBOX DRIVE SHAFT WELD.,5hp,A051200 SAFETY COVER DRIVE MOTOR TORQUE ANM, RH, 5HP, AQS1200 DRIVE MOTOR SAFETY COVER SPRT BRG. HOUSING ASSY, OLDSED, MAI DRIVE WASHER ALL THREAD M56, 316L SST HEX NUT, M56 X 5.5, 316SS SPRING PIN.DIA 16x90mm LG,316S HEX BOLT, M24 X 75 316SS FLATWASHER M24 316SS	1.00000 2.00000 1.00000 1.00000 1.00000 2.00000 2.00000 2.00000 1.00000 1.00000 1.00000	1.00000 EA 1.00000 EA 2.00000 EA 1.00000 EA 1.00000 EA 1.00000 EA 2.00000 EA 8.00000 EA 2.00000 EA 1.00000 EA 1.00000 EA 1.00000 EA	
1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Mt 1 Mt 1 Mt 1 Mt 1 Mt 1 Mt	1 10 1 20 1 30 1 40 1 50 1 60 1 90 1 100 1 100 1 120 1 120 1 120 1 120	DMM28653-RH-XL .DMM28657-XL .DMM28656-RH-XL .DMM28656-RH-XL .DMM24413 .DMM24413 .DMM24414 .9755XM56X1000 .9345XM56 .14815XM16X90 .9335XM242475 .1255XM24 .23345XM24 .2335XM24 .23345XM24		0 0 1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	DRIVE ASSY,5HP,BONF 310 GEOX DRIVE SHAFT WELD.,5hp,AQS1200 SAFETY COVER DRIVE MOTOR TORQUE ARM, RH, 5HP, AQS1200 DRIVE MOTOR SAFETY COVER SPRT BRG. HOUSING ASSY, OPEN, MAIN BRG. HOUSING ASSY, CLOSED, MAI DRIVE WASHER ALL TIREAD M56, 316L SST HEX NUT, M56 X 5.5, 316S SPRING PIN,DIA 16x90mm LG,316S HEX BOLT, M24 X 75 316SS FLATWASHER M24 316SS HEX NUT M24 316SS	1.00000 2.00000 1.00000 1.00000 0.00000 2.00000 2.00000 2.00000 1.00000 2.00000 1.00000 1.00000	1.00000 EA 1.00000 EA 2.00000 EA 1.00000 EA 1.00000 EA 1.00000 EA 2.00000 EA 2.00000 EA 2.00000 EA 1.00000 EA 1.00000 EA 1.00000 EA	
1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Mt1 1 Mt1 1 Mt1 1 Mt1 1 Mt1 1 Mt1 1 Mt1	1 10 1 20 1 30 1 40 1 50 1 60 1 90 1 100 1 100 1 120 1	DMM28653-RH-XL .DMM28654-XL .DMM28656-RX .DMM28656-RH-XL .DMM28656-RH-XL .DMM24413 .DMM24413 .DMM24419-XL .9755XM56X1000 .9345XM56 .14815XM16X90 .9335XM24X75 .1255XM24 .1275XM24 .9345XM2		0 0 1 0 0 0 0 0 0 0 0 0 0 0 0 0	DRIVE ASSY,5HP,BONF 310 GBOX DRIVE SHAFT WELD.,5hp,AQS1200 SAFETY COVER DRIVE MOTOR TORQUE ARM, RH, 5HP,AQS1200 DRIVE MOTOR SAFETY COVER SERT BRG. HOUSING ASSY, COSED, MAI BRG. HOUSING ASSY, CLOSED, MAI DRIVE WASHER ALL THREAD M56, 316L SST HEX NUT, M56 X 5.5, 316SS FARTWG FIN.DIA 16x90mm LG,316S HEATWOHSHER M24 316SS HEATWOHSHER M24 316SS HEX NUT M24 316SS	1.00000 2.00000 1.00000 1.00000 6.00000 2.00000 8.00000 2.00000 1.00000 1.00000 1.00000 4.00000	1.00000 EA 1.00000 EA 2.00000 EA 1.00000 EA 1.00000 EA 1.00000 EA 2.00000 EA 2.00000 EA 2.00000 EA 1.00000 EA 1.00000 EA 1.00000 EA 1.00000 EA	
1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Mt 1 Mt 1 Mt 1 Mt 1 Mt 1 Mt 1 Mt 1 Mt	1 10 1 20 1 30 1 40 1 50 1 90 1 10 1 10 1 20 1 40 1 20 1 40 1 20 1 40 1 20 1 20	DMM28653-RH-XL .DMM28657-XL .DMM28657-XL .DMM28657-XL .DMM28657-XL .DMM24413 .DMM24413 .DMM24414 .DMM24414 .DMM24414 .9755XM56X1000 .9345XM56 .14815XM16X90 .9335XM56X100 .9335XM24 .1275XM24 .9335XM24 .3335XM24 .3335XM24 .3335XM26X16 .1255XM06X16 .1255XM06		0 0 1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	DRIVE ASSY,5HP,BONF 310 GBOX DRIVE SHAFT WELD.,5hP,AQS1200 SAFETY COVER DRIVE MOTOR TORQUE ARM, RH, 5HP, AQS1200 DRIVE MOTOR SAFETY COVER SRBT BRG, HOUSING ASSY, OPEN, MAIN BRG, HOUSING ASSY, CLOSED, MAI DRIVE WASHER ALL THERAD M56, 316L SST HEX NUT, M56 X 5.5, 316S SPRING PIN,DIA 16x90mm LC,316S FLATWASHER M24 316SS HEX BOLT, M24 X 75 316SS HEX NUT M24 316SS HEX NUT M24 316SS HEX NUT M65 X 16, 316SS FLATWASHER M26 316SS FLATWASHER M26 316SS	1.00000 2.00000 1.00000 1.00000 6.00000 8.00000 2.00000 2.00000 1.00000 1.00000 1.00000 4.00000	1.00000 EA 1.00000 EA 2.00000 EA 1.00000 EA 1.00000 EA 1.00000 EA 2.00000 EA 2.00000 EA 2.00000 EA 1.00000 EA 1.00000 EA 1.00000 EA 1.00000 EA 1.00000 EA 1.00000 EA	
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1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Mti 1	1 10 20 30 50 50 50 100 100 120 130 140 150 160 160 170 180 190	DMM28653-RH-XL .DMM28657-XL .DMM28657-XL .DMM28657-XL .DMM28657-XL .DMM24413 .DMM24413 .DMM24414 .DMM24414 .PMM24419-XL .9755XM56X1000 .9335XM56X1000 .9335XM24X75 .1255XM24 .9335XM24 .9335XM24 .9335XM26X16 .1275XM16X165 .9755XM16X165		0 0 1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	DRIVE ASSY,5HP,BONF 310 GEOX DRIVE SHAFT WELD.,5hp,A0231200 SAFETY COVER DRIVE MOTOR TORQUE ARM, RH, 5HP, AQS1200 DRIVE MOTOR SAFETY COVER SRAT BRG. HOUSING ASSY, OLDSED, MAIN BRG. HOUSING ASSY, OLDSED, MAIN BRG. HOUSING ASSY, OLDSED, MAI DRIVE WASHER ALL THERAD M56, 316L SST HEX NUT, M56 X 5.5, 316SS SPRING PIN,DIA 16x90mm LG,316S HEX BOLT, M24 X 75 316SS FLATWASHER M24 316SS HEX NUT M24 316SS HEX DUT M6 X 16, 316SS FLATWASHER M06 316SS ALL THREAD, M16 X 165 LG	1.00000 2.00000 1.00000 1.00000 2.00000 2.00000 2.00000 1.00000 1.00000 1.00000 4.00000 4.00000 4.00000	1.00000 EA 1.0000 EA 2.00000 EA 1.00000 EA 1.00000 EA 1.00000 EA 2.00000 EA 2.00000 EA 2.00000 EA 1.00000	
1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Asr 1 Mt1 1 Asr	1 10 1 200 1 400 1 500 1 500 1 900 1 100 1 100 1 100 1 100 1 100 1 100 1 200 1 100 1 200 2 100 1 200 2 100 1 200 1 2	DMM28653-RH-XL DMM28654-XL DMM28657-XL DMM28656-RH-XL DMM28658-RH-XL DMM24413 DMM24413 DMM24414 DMM24414 DMM24419-XL 975SXK56X1000 933SXM24X75 1255XM24 933SXM24X75 1255XM24 933SXM24 933SXM24 933SXM06X16 1275SXM16 1275SXM16 1275SXM16 1275XM16		0 0 1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	DRIVE ASSY,5HP,BONF 310 GBOX DRIVE SHAFT WELD.,5hp,AQS1200 SAFETY COVER DRIVE MOTOR TORQUE ARM, RH, 5HP, AQS1200 DRIVE MOTOR SAFETY COVER SPRT BRG. HOUSING ASSY, OLDSED, MAI BRG. HOUSING ASSY, OLDSED, MAI DRIVE WASHER ALL THREAD M56, 316L SST HEX NUT, M56 X 5.5, 316SS SPRING PIN,DIA 16x90mm LG,316S HEX BOLT, M24 X 75 316SS FLATWASHER M24 316SS HEX BOLT, M24 X 75 316SS FLATWASHER M24 316SS HEX NOT M24 316SS HEX NOT M24 316SS HEX NOT M24 316SS HEX NOT M6 X 165 S FLATWASHER M06 316SS ALL THREAD, M16 X 165 LG FLATWASHER M16 316SS HEX NUT M16 316SS	1.00000 2.00000 1.00000 1.00000 2.00000 2.00000 2.00000 2.00000 1.00000 1.00000 4.000000 4.000000 4.00000 4.00000 4.00000 4.000000 4.000000 4.000000 4.000000 4.000000 4.000000 4.000000 4.000000 4.000000 4.000000 4.000000 4.000000 4.000000 4.00000000	1.00000 EA 1.0000 EA 2.00000 EA 1.00000 EA 1.00000 EA 1.00000 EA 2.00000 EA 2.00000 EA 2.00000 EA 1.00000 EA 1.000000 EA 1.0000000000 EA 1.000000 EA 1.00000 EA 1.00000 EA	

Qty (1) Purchased by Santa Rosa Qty (1) to be provided under contract.

Qty (2) to be installed under this contract.

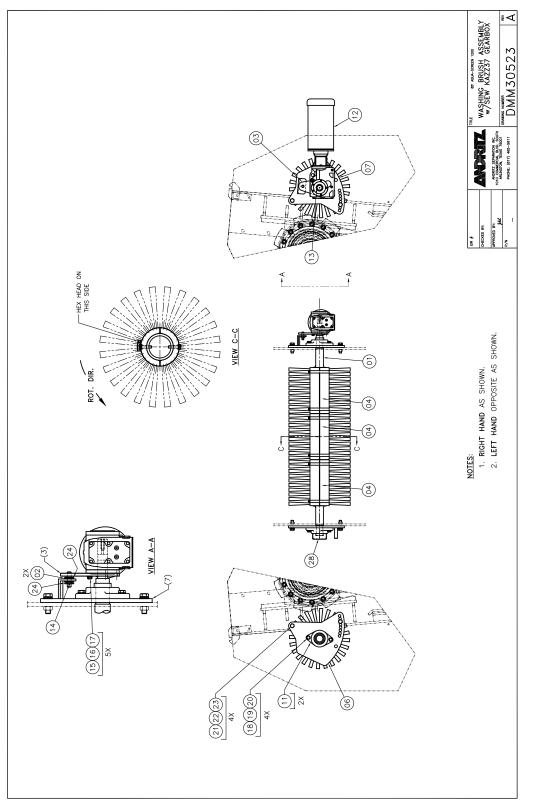






Prog: User:					BILL OF	SEPARATION INC. MATERIAL REPORT INGLE LEVEL			Page: 1 Date: 06/12/07 Time: 2:12 pm
Lvl	Гур	Seq	Part Number	Revision	Descripti	ion	Qty/Parent	Required Qty UM	
1.	Asm Asm Asm	20	DMM28536-XL .DMM28537-XL .DMM19862-RH-XL .DMM19862-LH-XL	0 0 1 1	SCREEN PA CHAIN WEI	ANEL ASSY 85 DEGREE ANEL WELDMENT 85 DEG. JOMENT DETAIL - RH	138.00000 69.00000 69.00000	1.00000 EA 138.00000 EA 69.00000 EA 69.00000 EA	
11	Mtl Mtl Mtl	50	.DMM20711-XL .7380SXM10X20 .PLUG-AC-CH-300/321		SEAL PLAT BUTTO HEA	FE, ASC, 85 DEG. AD S.C.S M10 x 20 PLUG, AC-CH-300/321	276.00000	276.00000 EA 552.00000 EA 276.00000 EA	
ure	cha	ase	ed by Santa Ros	а					
			20711-XL (Qty 1	,					
			SXM10X20 (Qty	,	104)				
			G-AC-CH-300/32 stalled under this	· •	,				





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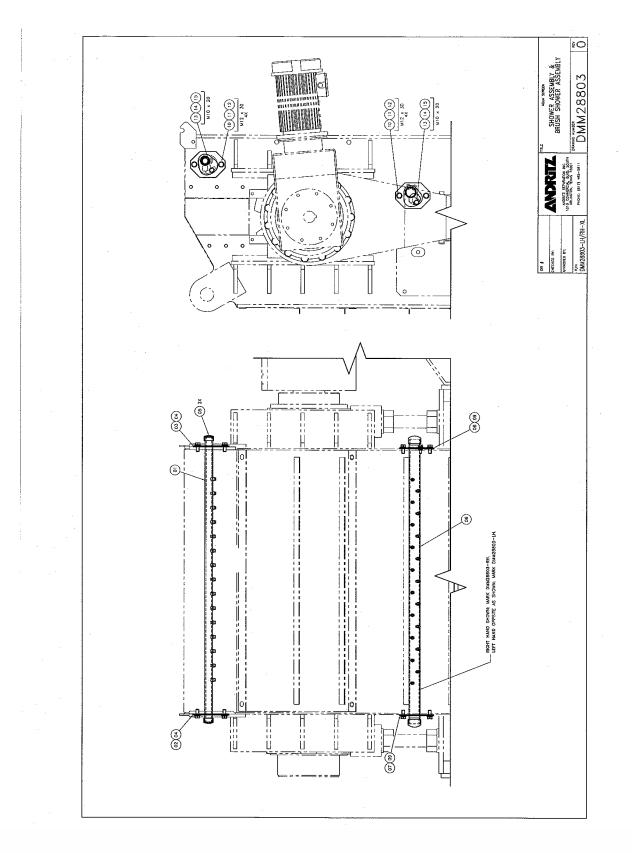
PARTS MANUAL

PART	NUMBER	DRAWI	NG NUMBER	DESCRIPTION	
		DMM30	523-XL	ROTATING BRUSH ASSEMBLY (LH/RH)	
	IO. QUANTIT	Y UNIT	PART NUMBER	PART DESCRIPTION	
1	1	PC	301128565	WASHING BRUSH SHAFT WELDMENT	
2	2	PC	131454302	GASKET	
3	1	PC	300024083 (LH) 300024082 (RH)	TORQUE ARM	
4	3	PC	300658430	BRUSH SEGMENT	
6	1	PC	131409691 (LH) 131409692 (RH)	WASHING BRUSH BEARING SUPPORT WELDMEN	
7	1	PC	131409694 (LH) 131409695 (RH)	WASHING BRUSH BEARING SUPPORT WELDMEN	
11	2	PC	131471315	FLANGE BEARING	
13	1	PC	300059374	KEY	
14	1	PC	131359827	COTTER PIN	
15	5	PC	131034864	HEX HEAD SCREW	
16	5	PC	131070103	SPRING WASHER	
17	5	PC	131544114	PLAIN WASHER	
18	4	PC	100003174	HEX HEAD SCREW	
19	4	PC	131398633	SPRING WASHER	
20	4	PC	100004457	PLAIN WASHER	
21	4	PC	100003184	HEX HEAD SCREW	
22	4	PC	131161098	SPRING WASHER	
23	4	PC	131042887	PLAIN WASHER	
24	2	PC	131050731	PLAIN WASHER	
28	1	PC	131410487	BEARING COVER	
	Rosa (Qty	· ·			
under	this contra	act.			
			1		

## **PARTS LIST**

DATE	REVISION	DESCRIPTION	APPROVAL
12/11/2018	A	SPLIT BRUCH	JAL





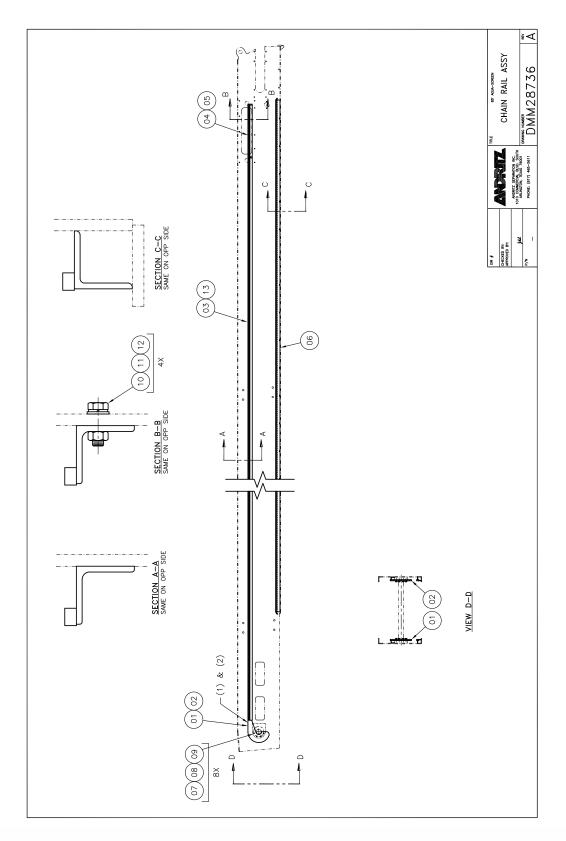


#### ANDRITZ SEPARATION INC. BILL OF MATERIAL REPORT SINGLE LEVEL

Page: 1 Date: 06/12/07 Time: 2:14 pm

Lvl Тур	Seg	Part Number	Revision	Description SHOWER ASSY & BRUSH SHOWER ASS SPRAY BAR WELDWENT SPRAY BAR SS SUPPORT PLATE SPRAY BAR SS SUPPORT PLATE SPRAY BAR GASKET PIPE CAP 1"SCH80 SOCKET PVC SPRAY BAR ASSEMBLY SPRAY BAR SPRT PLT, DRIVE SIDE PU SEAL, 1/8", 35A SHORE HARDNES HEX BOLT, MI12 X 30, 316SS FLATWASHER M12 316SS LOCKWASHER M10 316SS LOCKWASHER M10 316SS	Qty/Parent	Required Qty	UM
		DMM28803-LH-XL	0	SHOWER ASSY & BRUSH SHOWER ASS		1.00000	EA
1 Asm	10	.DMM28804-XL	0	SPRAY BAR WELDMENT	1.00000	1.00000	EA
1 Asm	20	.DMM28812-01-XL	0	SPRAY BAR SS SUPPORT PLATE	1.00000	1.00000	EA
1 Asm	30	.DMM28813-XL	0	SPRAY BAR SUPPORT PLATE	1,00000	1,00000	EA
1.Asm	40	.DMM28812-PU	0	SPRAY BAR GASKET	2.00000	2.00000	EA
1 Mtl	50	.PICAV1.0DSK	0	PIPE CAP 1"SCH80 SOCKET PVC	2.00000	2,00000	EA
1 Asm	60	.DMM28807-LH-XL	0	SPRAY BAR ASSEMBLY	1.00000	1.00000	EA
l Asm	70	.DMM19511-XL	1	SPRAY BAR SPRT PLT, NON DRIVE	1.00000	1.00000	EA
1 Asm	80	.DMM19512-XL	1	SPRAY BAR SPRT PLT, DRIVE SIDE	1.00000	1.00000	EA
1 Asm	90	.DMM21032-02-35A	1 .	PU SEAL, 1/8", 35A SHORE HARDNES	2.00000	2.00000	EA
1 Mtl	100	.933SXM12X30	0	HEX BOLT, M12 X 30, 316SS	8.00000	8.00000	ΕA
1 Mtl	110	.125SXM12	0	FLATWASHER M12 316SS	8.00000	8.00000	ΕA
1 Mtl	120	.127SXM12	0	LOCKWASHER M12 316SS	8.00000	8.00000	EA
1 Mtl	130	.933SXM10X20	0	HEX BOLT, M10 X 20, 316SS	2.00000	2.00000	EA
1 Mtl	140	.125SXM10	0	FLATWASHER M10 316SS	2.00000	2.00000	EA
1 Mtl	150	.127SXM10	0	LOCKWASHER M10 316SS	2.00000	2.00000	EA
		DMM28803-RH-XI.	0	SHOWER ASSY 6 BRUSH SHOWER ASS SPRAY BAR WELDMENT SPRAY BAR SUPPORT PLATE SPRAY BAR SUPPORT PLATE SPRAY BAR SUPPORT PLATE SPRAY BAR SPRAY FUT, NON DRIVE SPRAY BAR SPRT PLT, NON DRIVE SPR		1 00000	FD
1 Asm	10	.DMM28804-XL	Ō	SPRAY BAR WELDMENT	1 00000	1 00000	ED
1 Asm	20	.DMM28812-01-XL	ō	SPRAY BAR SS SUPPORT PLATE	1.00000	1.00000	EA
1 Asm	30	.DMM28813-XL	0	SPRAY BAR SUPFORT PLATE	1.00000	1.00000	EA
1 Asm	40	.DMM28812-PU	0	SPRAY BAR GASKET	2,00000	2,00000	EA
1 Mtl	50	.PICAV1.ODSK	0	PIPE CAP 1"SCH80 SOCKET PVC	2.00000	2.00000	EA
1 Asm	60	.DMM28807~RH-XL	0	SPRAY BAR ASSEMBLY	1.00000	1.00000	EA
1 Asm	70	.DMM19511-XL	1	SPRAY BAR SPRT PLT, NON DRIVE	1,00000	1,00000	EA
1 Asm	80	.DMM19512-XL	1	SPRAY BAR SPRT PLT, DRIVE SIDE	1.00000	1.00000	EA
1 Asm	90	.DMM21032-02-35A	1	PU SEAL, 1/8", 35A SHORE HARDNES	2.00000	2,00000	EA
l Mtl	100	.933SXM12X30	0	HEX BOLT, M12 X 30, 31655	8.00000	8.00000	EA
1 Mtl	110	.125SXM12	0	FLATWASHER M12 316SS	8.00000	8.00000	EA
1 Mtl	120	.127SXM12	0	LOCKWASHER M12 316SS	8.00000	8,00000	EA
1 Mtl	130	.9335XM10X20	0	HEX BOLT, M10 X 20, 316SS	2.00000	2.00000	EA
1 Mtl	140	.125SXM10	0	FLATWASHER M10 31655	2.00000	2.00000	EA
1 Mtl	150	.127SXM10	0	LOCKWASHER M10 316SS	2.00000	2,00000	EA







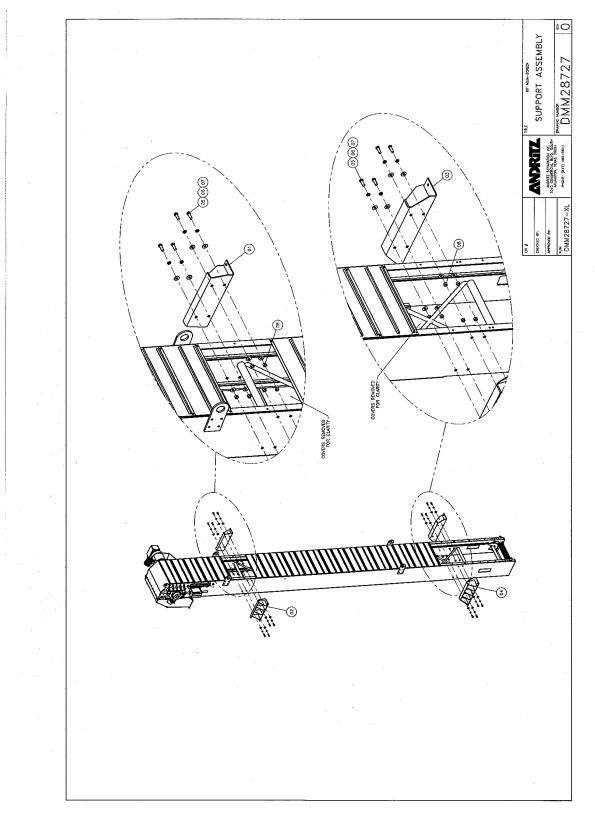
#### PARTS MANUAL

	PART NUM	IBER	DRAWI	NG NUMBER	DESCRIPTION	
			DMM28	736-XL	CHAIN RAIL ASSEMBLY	
	ITEM NO.	QUANTITY	UNIT	PART NUMBER	PART DESCRIPTION	
	1	1	PC	301103626	CIRCULAR CHAIN RAIL, RH, 17-4	
	2	1	PC	301103625	CIRCULAR CHAIN RAIL, LH, 17-4	
	3	1	PC	301126121	CHAIN WELDMENT, MIDDLE SECTION, RH	
	4	1	PC	DMM24977-XL	FRONT CHAIN RAIL, UPPER, RH	
	5	1	PC	DMM24977-XL	FRONT CHAIN RAIL, UPPER, LH	
	6	2	PC	DMM28738-XL	CHAIN RAIL WELDMENT	
	7	8	PC	933SXM16X50	HEX BOLT,	
	8	8	PC	125SXM16	FLATWASHER	
	9	8	PC	127SXM16	LOCKWASHER	
	10	4	PC	933SXM12X40	HEX BOLT	
	11	4	PC	125SXM12	FLATWASHER	
	12	4	PC	127SXM12	LOCKWASHER	
		4	PC	301126122		
	13	1	PC	301120122	CHAIN RAIL WELDMENT, MID SECTION, LH	
	13	1	PC	301120122	CHAIN RAIL WELDMENT, MID SECTION, LH	
-				301120122	CHAIN RAIL WELDMENT, MID SECTION, LH	
/ Sa		sa (Qty 4)		501120122	CHAIN RAIL WELDMENT, MID SECTION, LH	
	anta Ros			301120122	CHAIN RAIL WELDMENT, MID SECTION, LH	
	anta Ros	sa (Qty 4)			CHAIN RAIL WELDMENT, MID SECTION, LH	
	anta Ros	sa (Qty 4)			CHAIN RAIL WELDMENT, MID SECTION, LH	
	anta Ros	sa (Qty 4)			CHAIN RAIL WELDMENT, MID SECTION, LF	
	anta Ros	sa (Qty 4)			CHAIN RAIL WELDMENT, MID SECTION, LF	
	anta Ros	sa (Qty 4)			CHAIN RAIL WELDMENT, MID SECTION, LF	
	anta Ros	sa (Qty 4)			CHAIN RAIL WELDMENT, MID SECTION, LF	
	anta Ros	sa (Qty 4)			CHAIN RAIL WELDMENT, MID SECTION, LF	
	anta Ros	sa (Qty 4)			CHAIN RAIL WELDMENT, MID SECTION, LF	
	anta Ros	sa (Qty 4)			CHAIN RAIL WELDMENT, MID SECTION, LF	
	anta Ros	sa (Qty 4)			CHAIN RAIL WELDMENT, MID SECTION, LF	
	anta Ros	sa (Qty 4)			CHAIN RAIL WELDMENT, MID SECTION, LF	
	anta Ros	sa (Qty 4)			CHAIN RAIL WELDMENT, MID SECTION, LF	

## **PARTS LIST**

DATE	REVISION	DESCRIPTION	APPROVAL
12/11/2018	A	17-4 SEGMENTS	JAL

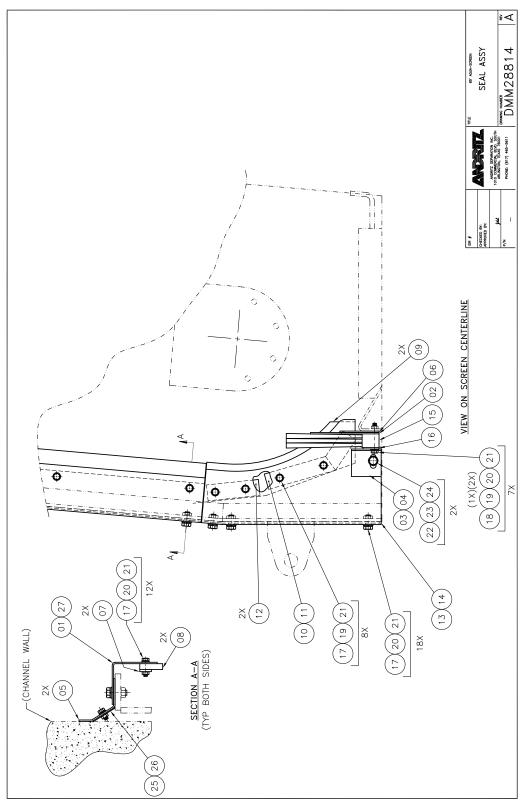






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	Lvl Typ	, Se	q Part Number	Revision	Description	Qty/Parent	Required Qty UM	
_			DMM28727-XL	0	85 DEGREE SUPPORT ASSY (DUAL)		1.00000 ÉA	
	1 Asn	n 1	0 .DMM28728-RH-XL	0	UPPER SUPPORT WELDMENT R.H.	1.00000	1.00000 EA	
	1 Asn	n 2	0 .DMM28728-LH-XL	0	UPPER SUPPORT WELDMENT L.H.	1.00000	1.00000 EA	
	1 Asn	n 3	0 .DMM28729-RH-XL	0	LOWER SUPPORT WELDMENT R.H.	1.00000	1.00000 EA	
	1 Asn	n 4	0 .DMM28729-LH-XL	0	LOWER SUPPORT WELDMENT L.H.	1.00000	1.00000 EA	
	1 Mt]	1, 5	0 .933SXM24X75	0	HEX BOLT, M24 X 75 316SS	16.00000	16.00000 EA	
	1 Mt)	16	0 .125SXM24	0	FLATWASHER M24 316SS	16.00000	16.00000 EA	
	1 Mt]	17	0 .127\$XM24	0	LOCKWASHER M24 31655	16.00000	16.00000 EA	







	IBER	DRAWI	NG NUMBER	DESCRIPTION
		DMM28	814-XL	SEAL ASSEMBLY
ITEM NO.	QUANTITY	UNIT	PART NUMBER	PART DESCRIPTION
1	1	PC	301143579	SEAL SUPPORT, RIGHT HAND
2	1	PC	131409174	SEAL SUPPORT, LEFT HAND
3	1	PC	131516654	SEALING BRUSH SEAL STRIP
4	1	PC	131516655	SEALING BRUSH FITTING ANGLE, LH
5	2	PC	131409881	SEAL SIDE TIGHTNESS STRIP
6	1	PC	301146088	SEALING BRUSH BACKING STRIP
7	2	PC	131409883	SEAL RETAINER UPPER SIDE CLEAT
8	2	PC	301143677	SEAL STRIP , UPPER SIDE
9	1	PC	300005742	SEAL STRIP , LOWER SIDE
10	1	PC	131680608	SEAL RETAINER , LOWER BACKING STRIP, RH
11	1	PC	131680607	SEAL RETAINER , LOWER BACKING STRIP, LH
12	2	PC	131409887	SEAL RETAINER LOWER SIDE
13	1	PC	301143577	SEAL SUPPORT , LOWER, RH
14	1	PC	301143578	SEAL SUPPORT , LOWER, LH
15	1	PC	131406274	SEALING BRUSH
16	1	PC	301146089	SEALING BRUSH CLEAT
17	38	PC	131034864	HEX HEAD SCREW
18	7	PC	100003161	HEX HEAD SCREW
19	15	PC	131544114	PLAIN WASHER
20	44	PC	131546870	PLAIN WASHER
21	45	PC	131070103	SPRING WASHER
22	2	PC	100003168	HEX HEAD SCREW
23	2	PC	131398431	PLAIN WASHER
24	2	PC	131069990	LOCK WASHER
25	2	PC	131409888	LOWER SIDE SEAL STIFFENER
26	2	PC	131409889	UPPER SIDE SEAL STIFFENER
27	1	PC	301143670	SEAL SUPPORT UPPER
			L	
•	y Santa Rosa (Qty 4) ed under this contract.			

## **PARTS LIST**

 DATE
 REVISION
 DESCRIPTION
 APPROVAL

 A
 12/11/2018
 SEAL STRIP UPGRADE
 JAL



#### LAGUNA TREATMENT PLANT

#### 1643-ASC

#### DRIVE LIST

#### AQUASCREEN:

MAIN DRIVE:

Motor:	Baldor, VM7044T. 5HP, 460VAC, 3PH, 60HZ, 1725 RPM, Explosion Proof, Class 1, Grp D, C-Face, NEMA 184TC, 1.15 Service factor, Class F Insulation, Class B Temperature Rise.
Main Gear reducer:	Bonfiglioli, A 502 UH50 20.9 N184TC B3, Ratio 20.9:1
Secondary reduction:	Bonfiglioli, 3 10 L 2 32.6 FP EOSe GOA, Ratio 32.6:1
	Combination Planetary/Helical Bevel Gear Reducer, Ratio 681.3:1, Reducer rated @2.1 Service Factor based on 5 HP @1725 Rpm input.

#### CLEANING BRUSH DRIVE:

Motor:	Baldor, VM7037T 2HP, 460VAC, 3PH, 60HZ, 1725 RPM, Explosion Proof, Class 1, Grp D, C-Face, NEMA 145TC, 1.15 Service factor, Class F Insulation, Class B Temperature Rise.
Gear Reducer:	Bonfiglioli, A 202 NUH 18 N145TC B3, Ratio 18: 1
	Helical Bevel Gear Reducer, Reducer Rated @1.9 Service Factor based on a 2 HP @ 1725 Rpm input

#### NOTES:

Rev. 0: Released for Approval.



#### RECOMMENDED SPARE PARTS LIST FOR 1200X12200 LANGUMA TREATMENT PLANT SANTA ROSA, CA JOB NO #1643

DESCRIPTION	PART NO.		QTY.
			Qty. for 1 machine
Screen Panel	DMM28537-XL		138
Side Seal Plate	DMM20711-XL		276
Spray Nozzles	H1/4W-SS5006 H1/4U-SS5030 H1/4W-SS5007		9 10 15
Chain Chain	DMM19862-RH -XL DMM19862-LH -XL		69 EA 69 EA
Circular Chain Rail	301103625 (LH) 301103626 (RH)		1 1
Doctor Blade	DMM24012-08		1
Foot Brush	131406274		1
Circular Brush	300658430		3
Washing Brush Bearings	BR-F2BSC112		2
Side Seal Strips	301143677 300005742 131409881 131409174	(UPPER SIDE SEAL) (LOWER SIDE SEAL) (SIDE SEAL STRIP) FOOT BRUSH BACKING STRIP	2 2 2 1

22